1. PRODUCT AND COMPANY IDENTIFICATION

Product Code

PAIKOR01

Trade Name

ECOPHOR A 447

Manufacturer/Supplier

PAI-KOR Chemical Corporation

Address

Via Tecchione 7

20098 S. Giuliano Milanese

Milano, Italy

Phone Number

+39(02) 98 80 411

Emergency Phone Number

+39 (02) 98 80 411

Chemtrec Number

(800) 424-9300

MSDS first issued

December 11, 1997

MSDS data revised

April 23, 2006

This MSDS has been compiled in accordance with - OSHA's Hazcom Standard (29 CFR 1910.1200)

2. COMPOSITION/INFORMATION ON THE COMPONENTS

Component Name

Alkylene Glycol Ether Compound*
*This is a non-C2 glycol ether.

CAS#/Codes Concentration

92.00 - 98.00

3. HAZARD IDENTIFICATION

Routes of Entry

- Absorption - Skin contact - Eye contact - Ingestion - Inhalation

Carcinogenic Status

Not considered carcinogenic by NTP, IARC, and OSHA.

Target Organs

- Eye - Skin - Lung - Liver - Central Nervous System

Health Effects - Eyes

Liquid, mist or vapor will cause conjunctival imitation and possibly

comeal damage.

Health Effects - Skin

Material will cause irritation. Repeated or prolonged contact may cause chemical burns. Liquid may be absorbed through the skin in toxicologically significant amounts if area of contact is large and exposure prolonged. Repeated or prolonged contact may produce defatting of the skin leading to irritation and dermatitis. Repeated and/or prolonged contact may lead to: - central nervous system

depression

Health Effects - Ingestion

Aspiration during swallowing or vomiting may severely damage

the lungs. Swallowing may have the following effects:

- imitation of mouth, throat and digestive tract A large dose may have the following effects:

- liver damage - central nervous system depression

Health Effects - Inhalation

Exposure to vapor may have the following effects:

eye irritation - irritation of nose, throat and respiratory tract
 Exposure to vapor at high concentrations may have the following

effects:

central nervous system depression

4. FIRST AID MEASURES

First Aid - Eyes Immediately flood the eye with plenty of water for at least 15

minutes, holding the eye open. Obtain medical attention if

soreness or redness persists.

First Aid - Skin Immediately flood the skin with large quantities of water,

preferably under a shower. Contaminated clothing should be washed or dry-cleaned before re-use. Obtain medical attention if

blistering occurs or redness persists.

First Aid - Ingestion Do not induce vomiting. If there is difficulty in breathing, give

oxygen. Obtain medical attention immediately.

First Aid - Inhalation Remove from exposure. If there is difficulty in breathing, give

oxygen. Keep warm and at rest. Obtain medical attention

immediately.

Advice to Physicians Monitor for effects on CNS function; support and treat.

FIRE FIGHTING MEASURES

Extinguishing Media

Use water spray, alcohol-resistant foam, dry chemical or carbon

dioxide. Be aware of the possibility of re-ignition. Keep containers

and surroundings cool with water spray.

Special Hazards of Product This product may give rise to hazardous fumes in a fire. Be aware

of possibility of re-ignition. Containers may explode in heat of fire. Vapors can travel a considerable distance to a source of ignition and flashback. Dangerous when exposed to heat or flame. May

form explosive mixtures with air.

Protective Equipment for Fire-

Fighting

Wear full protective clothing and self-contained breathing

apparatus.

ACCIDENTAL RELEASE MEASURES

Spill Procedures Contain and absorb using earth, sand or other inert material.

Transfer into suitable containers for recovery or disposal.

Personal Precautions Eliminate all sources of ignition. Vapors can accumulate in low

areas. Consider need for evacuation.

Environmental Precautions Prevent the material from entering drains or water courses.

HANDLING AND STORAGE

Handling Use in well ventilated area. Use local exhaust ventilation. Avoid

inhaling vapor. Avoid contact with eyes, skin and clothing. Keep

container tightly closed when not in use.

Storage Store away from sources of heat or ignition. Storage area should

be: - cool - dry - well ventilated - out of direct sunlight - away

from incompatible materials

EXPOSURE CONTROLS/PERSONAL PROTECTION 8.

Occupational Exposure Standards

Alkylene Glycol Ether

Compound

None assigned.

Engineering Control Measures

Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (dilution and local exhaust), and control of process conditions. If engineering controls and work practices are not effective in preventing or controlling exposure, then suitable personal protective equipment, which is known to perform

satisfactorily, should be used.

Respiratory Protection

Respiratory protection if there is a risk of uncontrolled exposure to vapor The specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the working limits of the respirator.

Hand Protection

Chemical resistant gloves

Eye Protection

Chemical goggles.

Body Protection

Normal work wear.

PHYSICAL AND CHEMICAL PROPERTIES 9.

Physical State

Liquid

Color

Clear - Yellow Characteristic

Odor pH

3.0 - 4.5

Specific Gravity

0.88 +-0.05 @20 °C.

Boiling Range/Point (°C/F)

>170 / 338

Flash Point (PMCC) (°C/F)

65 / 149

Vapor Pressure

0.85 mmHg @20°C

Solubility in Water

Partially soluble

Vapor Density (Air = 1)

Heavier than air.

Evaporation Rate (BuAc=1)

0.064

STABILITY AND REACTIVITY 10.

Stability

Stable under normal conditions.

Conditions to Avoid

- High temperatures - Static discharge - Exposure to direct

sunlight

Materials to Avoid

- Strong oxidizing agents - Acids

Hazardous Polymerization

Will not occur.

Hazardous Decomposition

- carbon monoxide

MATERIAL SAFETY DATA SHEET ECOPHOR A 447

11. TOXICOLOGICAL INFORMATION

Acute Toxicity Low order of acute toxicity. Oral LD50 (rat) 3300mg/kg. Dermal

LD50 (rat) 2000mg/kg.

Chronic

Toxicity/Carcinogenicity

Animal studies have shown that repeated administration or ingestion of large amounts produces liver enlargement.

Genotoxicity No significant mutagenic response was observed and the

carcinogenic potential of the material is therefore considered to be

low.

Reproductive/Developmental

Toxicity

No adverse reproductive effects were observed in experimental animals. No adverse effects on fertility or fetal development were

observed in experimental animals.

12. ECOLOGICAL INFORMATION

Mobility No relevant studies identified.

Persistence/Degradability The product is expected to be readily biodegradable.

Bio-accumulation Product is not expected to bioaccumulate.

Ecotoxicity Alkylene Glycol Ether Compound:

Tests on the following species gave a 96h LC50 of 560-

1000mg/litre: - guppies

Tests on the following species gave a 96h EC50 of >1000mg/litre:

- daphnia

DISPOSAL

Product Disposal Dispose of in accordance with all applicable local and national

regulations.

Container Disposal Labels should not be removed from containers until they have

been cleaned. Do not cut, puncture or weld on or near to the container. Do not incinerate closed containers. Empty containers may contain hazardous residues. Dispose of containers with care.

14. TRANSPORT INFORMATION

DOT CFR 172.101 Data Proper Shipping Name: Combustible Liquid, N.O.S.

UN/NA Number: NA1993

Packing Group: III

UN Proper Shipping Name

UN Class

UN Number

Not Regulated

Not Regulated

Not Regulated

15. REGULATORY INFORMATION

TSCA Listing

All ingredients have been verified for inclusion on the EPA Toxic

Substance Control Act Chemical Substance Inventory.

WHMIS Classification B3, D.2.B

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

Canada. Environmental
Protection Act (DSL/NDSL)

All components of this product are in compliance with the inventory listing requirements of the New Substance Notification

Regulations.

Canada. Ingredient Disclosure

List (IDL)

This product does not contain any chemicals that exceed the threshold reporting limits of the Canadian Ingredient Disclosure

MA Right To Know Law

All components have been checked for inclusion on the Massachusetts Substance List (MSL). Those components present at the de minimus concentration have been identified in the hazardous ingredients section of the MSDS.

California Proposition 65

This product contains the following chemicals that have been found by the State of California to cause cancer, birth defects or other reproductive harm:

SARA Title III Sect. 311/312 Categorization Immediate (Acute) Health Hazard Delayed (Chronic) Health Hazard Fire Hazard

- Formaldehyde (trace)

SARA Title III Sect. 313

This product does not contain a chemical which is listed in Section 313 at or above de deminis concentrations.

Clean Air Act – Hazardous Air Pollutants (HAPS) The following chemical(s) are listed as hazardous air pollutants (HAP) under the US Clean Air Act Section 112 (40 CFR 61):

- Phenol (108-95-2).....<0.1% - Formaldehyde(50-00-0)...trace

Clean Air Act - Ozone Depleting Substances (ODS) This product does not contain a Class I or Class II ozone depleting substance (ODS), as defined by the US Clean Air Act Section 602 (40 CFR 82, Subpart A, Appendix A-B)

OTHER INFORMATION

NFPA Ratings

NFPA Code for Health 2 NFPA Code for Flammability 2 NFPA Code for Reactivity 0

16. OTHER INFORMATION

Abbreviations N/A: Denotes no applicable information found or available

CAS#: Chemical Abstracts Service Number

ACGIH: American Conference of Governmental Industrial

Hygienists

OSHA: Occupational Safety and Health Administration

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit STEL: Short Term Exposure Limit NTP: National Toxicology Program

IARC: International Agency for Research on Cancer

R: Risk S: Safety

LD50: Lethal Dose 50%

LC50: Lethal Concentration 50%

Uses and Restrictions

Cleaner

Prepared By:

Abbreviations

EnviroNet LLC.

The data contained herein is based on information that Pai-Kor believes to be reliable, but no expressed or implied warranty is made with regard to the accuracy of such data or its suitability for a given situation. Such data relates only to the specific product described and not to such products in combination with any other product and no agent of Pai-Kor is authorized to vary any such data. Pai-Kor and its agents disclaim all liability for any action taken or foregone on reliance upon such data.